MATERIAL SPECIFICATION

H	COMM. QUALITY M.S.		V	SILICONE			
Z	S/S 304						

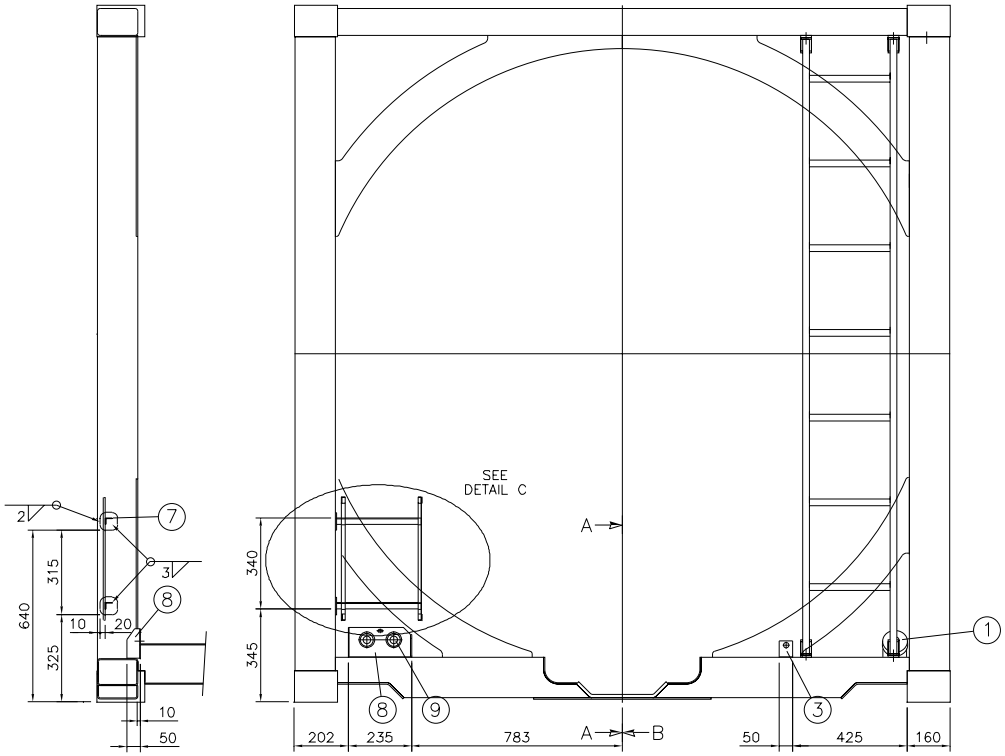
PARTS LIST

No.	QTY	MAT	STOCK CODE	DESCRIPTION	DIMENSIONS	REFERENCE
1	1			DOCUMENT HOLDER		CSTD 400C
2	1	Z		DOCUMENT HOLDER BRACKET	PLATE 4.5x80x125	
3	1	Z		EARTH LUG	PLATE 2.5x50x60	
4	2*	Z	–	DATA PLATE BRACKET	RSA 25x25x3x305	BOP
5	2	Z	–	DATA PLATE HOLDER	PL2 x 26 x 456	BOP
6	2	Z	–	DATA PLATE RETAINER	PL2 x 25 x 57	BOP
7	2	Z	–	DOUBLER PLATE	PLATE 4.5x65x65	
8	1	H	–	STEAM PIPE BRACKET	PLATE 3x110x323	
9	2	V	–	GROMMET		CSTD 1225

NOTE:

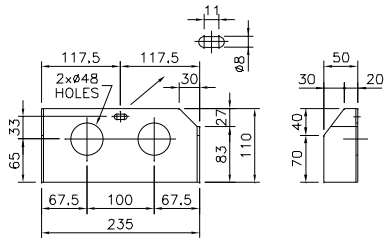
1. ALL WELDING TO BE 3mm C.F.W. U.O.S.
2. NO PINHOLES IN WELDING
3. ITEM 4 – 1–OFF AS DRAWN, 1–OFF OPPOSITE HAND
4. TACK WELD TOP PAIR OF ITEM 6 AFTER DATA PLATE & OWNER PLATE HAVE BEEN PLACED INTO ITEM 5

QUANTITIES GIVEN ARE FOR 1–OFF T.C.
50–OFF TANK CONTAINERS IN CONTRACT

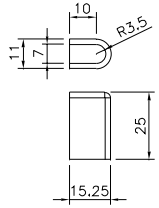


VIEW ON B–B

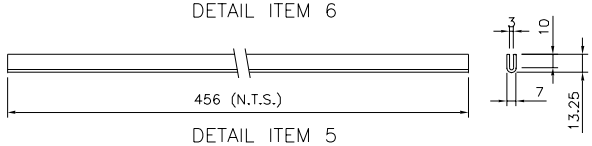
REAR END VIEW



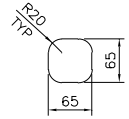
DETAIL ITEM 8



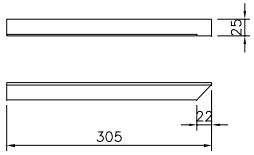
DETAIL ITEM 6



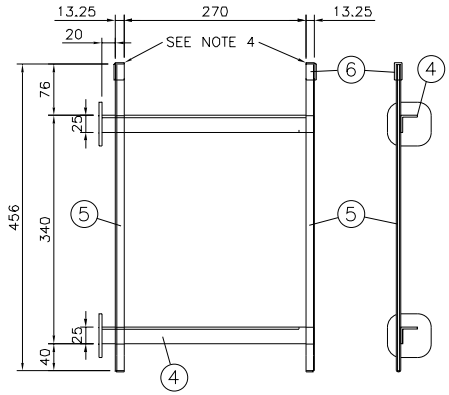
DETAIL ITEM 5



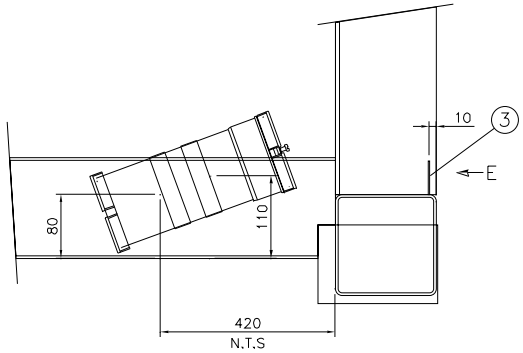
DETAIL ITEM 7



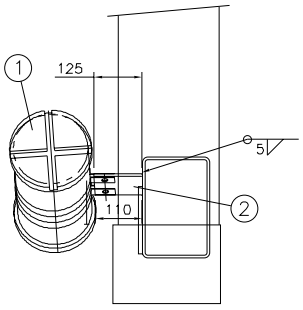
DETAIL ITEM 4



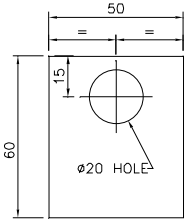
DETAIL C



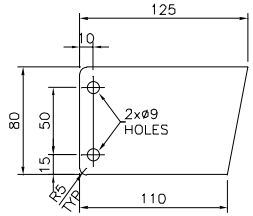
VIEW ON A–A



VIEW ON E



DETAIL ITEM 3



DETAIL ITEM 2

REVISION E				REVISION D				REVISION C				REVISION B				REVISION A				DRAWING APPROVAL		
AUTHORITY	SIGN.	DATE	DESCRIPTION	AUTHORITY	SIGN.	DATE	DESCRIPTION	AUTHORITY	SIGN.	DATE	DESCRIPTION	AUTHORITY	SIGN.	DATE	DESCRIPTION	AUTHORITY	SIGN.	DATE	DESCRIPTION	AUTHORITY	SIGNATURE	DATE
DRAWN				DRAWN				DRAWN				DRAWN				DRAWN				DESIGN		
DESIGN				DESIGN				DESIGN				DESIGN				DESIGN				QUALITY ASSURANCE		
QUALITY ASSURANCE				QUALITY ASSURANCE				QUALITY ASSURANCE				QUALITY ASSURANCE				QUALITY ASSURANCE				CONTRACTS		
CONTRACTS				CONTRACTS				CONTRACTS				CONTRACTS				CONTRACTS				INSPECTION AUTHORITY		
INSPECTION AUTHORITY				INSPECTION AUTHORITY				INSPECTION AUTHORITY				INSPECTION AUTHORITY				INSPECTION AUTHORITY				CLIENT		

REQUIRED TOLERANCE	NOMINAL DIMENSIONS (SHORT SIDE OF TRIANGLE) DEGREES & MINUTES						NOMINAL DIMENSIONS MM/M								
	ABOVE 0 TO 315	ABOVE 315 TO 1000	ABOVE 1000	ABOVE 0 TO 315	ABOVE 315 TO 1000	ABOVE 1000	ABOVE 0 TO 120	ABOVE 120 TO 315	ABOVE 315 TO 1000	ABOVE 1000 TO 2000	ABOVE 2000 TO 4000	ABOVE 4000 TO 8000	ABOVE 8000
A	± 20'	± 15'	± 10'	± 6	± 4,5	± 3	± 1	± 1	± 2	± 3	± 4	± 4	± 6
B	± 45'	± 30'	± 20'	± 13	± 9	± 6	± 2	± 2	± 3	± 4	± 6	± 8	± 10
C	± 1°	± 45'	± 30'	± 18	± 13	± 9	± 3	± 4	± 6	± 8	± 11	± 14	± 18
D	±1°30'	±1°15'	± 1°	± 26	± 22	± 18	± 4	± 7	± 9	± 12	± 16	± 21	± 27
	DIN 8570 PART 1						FROM 0–30 TOLERANCE ±1 DIN 8570 PART 3								

CONSANI ENGINEERING (PTY) LTD
ELSIES RIVER, CAPE SOUTH AFRICA
TEL. 590–3400
FAX. 591–2825

INTERMODAL CONTAINERS

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CAD: 24422311

REAR FRAME ATTACHMENTS
MODEL HO3

CLIENT	OCI	SCALE	1:10	DRAWING NUMBER	REVISION
		DRAWN	RASHAAD	2442–02–2311	0
WORKS ORDER	2442	CHECKED			
		DATE	13/02/02		